

Lost foam casting



建恒工业
JianHeng Industry

Case 5: Shell parts

Material: Ductile iron, Gray iron

Production line: Automated production line

Advantage: Low cost, High efficiency

The lost foam casting process is very suitable for the production of shell castings. At the same time, lost foam casting process can effectively solve the defects of shrinkage, dimensional expansion and surface blowhole for ductile iron production in traditional casting process.

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Reducer shell



Driver housing



Torque converter

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Gear box

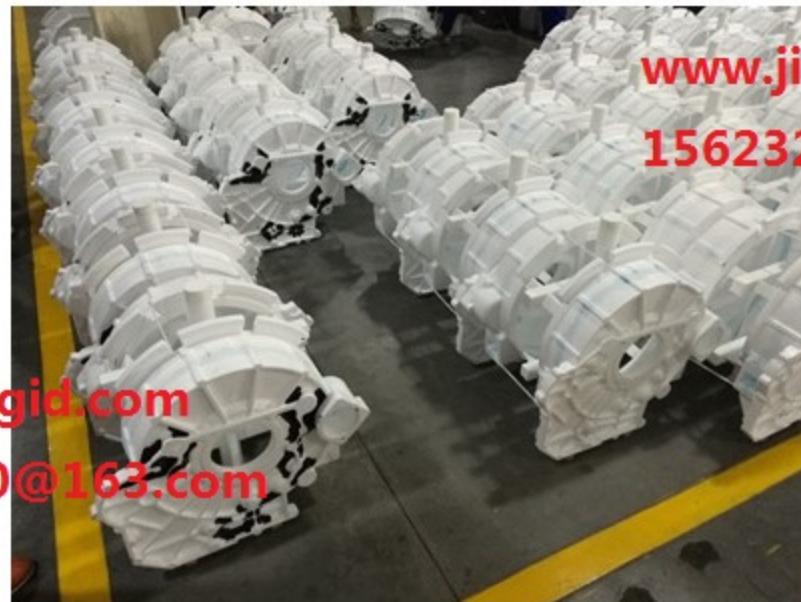
Lost foam casting site



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Molding machine



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White foam



Coating drying



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