

V-process casting

Name: vehicle bridge
Material: ductile iron, cast steel
Process: v-process
Production efficiency: 4-6 mould/H
Annual yield: 12000T
Characteristic: Semi automation production line



www.jianhengid.com 15623247330@163.com

V-process site

Advantages:

1. Cost lower than resin sand process

No chemical binder consumption, more than 95% sand reclamation, lower labor cost and higher molding speed, less cleaning work, no waste, no pattern wear cost, lower machining allowance.

2. Quality

Lower pouring temperature-better wear resistant performance, higher dimensional accuracy and casting surface quality is the best compared with other process, less inside defects and heat crack, thinner casting possibility.

3. Environment friendly

No waste in the process and dust can be easily collected.



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