



Grate Bar

Material: heat resistant steel, high chromium iron

Process: lost foam casting

Advantage: high efficiency, low cost

Grate bar is a kind of mature products by lost foam casting in China. It has the advantages of high production efficiency and lower cost.



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Lost foam casting site



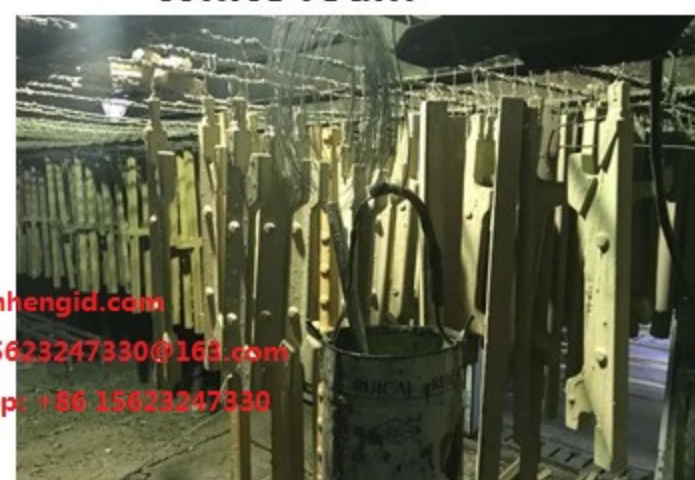
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White foam



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Dip-coating



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Coating drying



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Shaking out

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Lost foam casting cost advantage

Item	Sodium silicate sand (RMB)	Green Sand (RMB)	Investment casting (RMB)	LFC (RMB)
Smelting	16.00	16.00	14.50	14.50
Mould	6.00	1.62	7.55	2.40
Pouring cup	0	0	0	0.15
Cleaning	0.15	0.15	0.15	0.05
Grinding flash	0.60	0.60	0	0
People fee	1.40	1.40	1.40	0.86
Total	24.15	19.77	23.60	17.96

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